



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-83
Job Sheet 175281



Part No: PB67-43001-83

Job Qty: 12 ea

Part Name: D-Pad Assembly, Short



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/18

Job Tracking No:

Due Date: 4/13/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP rev A new issue 08.06.19 EC verified: DD IPP rev B 10.09.30 per rev C dwg EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Large Fab-7		CPL
100	Large Fab	12 pcs	4/12/18	4/12/18	0.00	5.84	Large Fab 2		CPL
120	QC	12 pcs	4/12/18	4/12/18	0.00	0.00	QC9		PD 13-04-04
130	QC	12 pcs	4/12/18	4/12/18	0.00	0.00	QC5		PD 13-04-04
140	Powdercoat	12 pcs	4/13/18	4/13/18	0.00	0.30	Powdercoat5		BK 18-4-13
150	QC	12 pcs	4/13/18	4/13/18	0.00	0.00	QC3		
160	Outsource	12 pcs	4/13/18	4/13/18			TUL001-VC		ST 18-4-16
170	Packaging	12 pcs	4/13/18	4/13/18	0.00	0.00	Packaging2		APR 19 2018
180	QC	12 pcs	4/13/18	4/13/18	0.00	0.00	QC6		11
190	Packaging	12 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-1		DC 18-04-23
200	QC21-SA	12 Ea	4/13/18	4/13/18	0.00	0.00	QC21		APR 2 2018

Part Op 100 - 1- Assemble and weld as per dwg B67-43001 (QSI004) 2- GRIND WELD FLUSH WHERE INDICATED AS PER Descriptions: DWG

120 - QC9- Inspect visual per QSI004- Fusion Welds

130 - QC5- Inspect part completeness to step on W/O

140 - Green Sandtex (Ref: 4.3.5.8) per QSI005 4.3 START TIME: 10:25 OVEN TEMPERATURE: 320°

FINISH TIME: 10:55

150 - QC3- Inspect Part Finish

160 - ISSUE P/O: 039617 SEND TO TALMAR FOR FOAM AND FABRIC C OF C IS REQUIRED

170 - Receive & Inspect for Damage & Mat'l Certs

180 - QC6- All purchased or subcontracted products

190 - Identify as per dwg & Stock Location:

200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PB67-43001-185	D-Pad Back Plate	12 Ea (1 ea)	90-Start up Operation	5052423
PB67-43001-189	D-Pad Face	12 Ea (1 ea)	90-Start up Operation	F160834 → 1 5049002 →
PB67-43001-193	D-Pad Base	12 Ea (1 ea)	90-Start up Operation	F161060 → 3 5052449 →
PB67-43001-339	D-Pad Top	12 Ea (1 ea)	90-Start up Operation	5054206

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PB67-43001-185	12	41	0
	PB67-43001-189	12	41	0
	PB67-43001-193	12	45	0
	PB67-43001-339	12	45	0

Part Specifications

Specifications could not be found.

Plex 4/2/18 10:45 AM Dart.Gagnon.Michelle



Container No: S057775



Part: PB67 - 43001 - 83

Job No: 175281

Serial No/Batch: S057775

Revision:

Inspector:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com



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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039617

Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039617
PO Date: 4/16/18
Due Date: 4/20/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	PB67-43001-83			D-Pad Assembly, Short ISSUE P/O: _____ SEND TO TALMAR FOR FOAM AND FABRIC C OF C IS REQUIRED Job sheet 175281	Firmed	4/20/18	12 pcs	0 pcs <i>(Lx)</i>	12 pcs	\$55.00/pcs	\$660.00
2	PB67-43001-85			D-Pad Assembly, Long Job sheet 173204	Firmed	4/20/18	2 pcs <i>2x</i>	0 pcs	2 pcs	\$55.00/pcs	\$110.00
Grand Total:											\$770.00

Order Notes

rec'd AT 4/16/18

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/17/18 8:13 AM dart.tsimiklis.chrisoula

DAS
11
9-89

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

63249 1

Ship Date
4/19/2018

Bill To:

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Dart Aerospace
1270 Aberdeen Street
Tel: 613-632-5200
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
35935	4/16/2018	CDART100	H	Francine Bigras

PO number	Ship via	Shipping Terms
PO039617	Pick-Up	FOB HAWKESBURY

Item No. Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
COMPANY TRUCK				
8421-101 D-Pad Assembly, Short Drawing No: B67-43001-83 DWG Rev: D SF 44871	12.00	EA	12.00	
Lot no.: BATCH0000000014	12.00			
8421-102 D-Pad Assembly, Long Drawing No: B67-43001-85 + MU DWG Rev: D+1 SF 44873	2.00	EA	2.00	
Lot no.: BATCH0000000014	2.00			

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Date: **APR 19 2018**